

## FLUTE REPAIRS:

NOVEMBER 2018

Repairs charged @ R575 per hour including Vat, with a minimum charge of R300.

Emergency repairs done while you wait. Re-straightening and re-alignment to keys, re-seating pads and replacing corks, springs etc. charged @ R720 per hour.

**The prices below are a rough guide. A more accurate estimate will be given once the instrument is assessed and work will commence once approved.**

### SETUP & PLAY:

Re-alignment and re-seating to keys and pads. General adjustments and tightening.

R300 – R1000

### MAINTENANCE SERVICE:

Check, adjust and repair as necessary. Re-straightening & Re-setting to keys & pads. Re-seating & alignment to pads. General regulating & resetting adjustment screws. Tightening and securing of keys, pivot screws and shafts. Light oiling to keys.

PICCOLO	- Student	R960 – R1560
	- Pro	R1650 – R2400
FLUTE	- Student	R960 – R1560
	- Pro	R1650 – R2400
ALTO FLUTE		R1850 – R2800
BASS FLUTE		R2250 – R3200

### MAJOR SERVICE:

This entails restoring flute into a good responsive condition. Check, adjust and repair as necessary. Re-straightening bent body, re-straightening keys. Removing keys, removing all corrosion and foreign matter. Cleaning and polishing, regulating, resetting and alignment of keys and action. Replacing 6 - 8 pads, springs and corks as necessary. Oiling all hinge tubes & shafts. Assemble and double check all adjustments and regulate.

PICCOLO	- Student	R3000 – R3850
	- Pro	R4000 – R5000
FLUTE	- Student	R3000 – R3850
	- Pro	R4000 – R5200
ALTO FLUTE		R5500 – R7000
BASS FLUTE		R6500 – R8000

### REPAD/OVERHAUL:

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Many factors control the cost of overhauling a flute: Age, condition, make and model, customizing etc... An inspection of the flute is essential in order to assess the extent of work needed and to give an accurate quotation.

COMPLETE STRIPPING OF INSTRUMENT: Removal of all keys, worn pads, old corks and springs. Complete key work and tightening i.e.: swedging worn hinge tubes and removal of any play between pillars. Hand burnishing methods that restore the action to a like new performance level. For very old flutes or badly worn keys, a new set of silver steel shafts may be fitted. Removal all dents on body/headjoint, re-straightening bent bodies, keys and shafts. Expansion of headjoint/foot joint, to fit snugly. All tone holes are checked and correctly leveled where necessary. A thorough cleaning and polishing of all keys, rods, pivot screws, tone holes, body surfaces and bore. Replace all springs, corks, felts & pads. Keywork is carefully balanced, regulated and aligned. Instrument is then reassembled and lubricated.

MATERIALS: We use **Lucien Deluxe Pads**: Yellow, double bladder skin pads with specially treated pressed felt. Blue tempered needle springs and fine quality imported felt and corks.

PICCOLO	R6000 – R7000
FLUTE (Closed hole / Plateau keys)	R5500 – R6500
FLUTE (Open hole / French style keys)	R7000 – R8000
ALTO FLUTE	R9000 – R10250
BASS FLUTE	R11000 – R12500