

### **Brass Repairs:**

#### **Trumpet, Cornet & Flugelhorn Repairs:**

Repairs charged @ R575.00 per hour, with a minimum charge of R300.00.

Emergency repairs done while you wait. Re-soldering any loose stays, braces and tubes and removal of dents etc. charged @ R720.00 per hour.

***NB. The prices below are a rough guide. An accurate estimate will be given once the instrument is assessed and work will commence once approved.***

#### **Maintenance Service:**

This entails the removal of all working parts, valves and tuning slides. Clean, wash and remove all corrosion inside all tubes, valves, valve casing and slides. Attend to any minor repairs. Replace water key corks. Assemble and lubricate.

R800.00 – R1200.00

#### **Major Service:**

Undertaking of all necessary major repairs i.e. Re-straightening of bent valves, tubes etc. Re-solder any loose stays, braces and tubes. Loosen stuck tuning slides. Remove dents. Detect any leaks. Complete valve work and hand lapping for a smooth valve action. Replace felts, corks and springs. Restore instrument to a good playing condition.

R1500.00 – R2800.00

#### **Complete Overhaul, Silver plating & Re-lacquer:**

Complete stripping of instrument. Remove of all dents and undertake all major repairs. Replace all missing parts. Re-surfacing of metal to high polish finish. Silver plating or lacquering. Rebuilding of valves – copper plating, nickel plating etc.

Quotations for these specialized jobs will be given on examination of your instrument.

***NB. Replacement of missing parts is not included and would need to be quoted on.***

### **Trombone Repairs:**

Repairs charged @ R575.00 per hour, with a minimum charge of R300.00

#### **Emergency Repairs:**

Done while you wait, re-straightening, re-alignment to bent keys, re-seating pads, replacement of spring, etc. charged @ R720.00 per hour.

***NB. The prices below are a rough guide. An accurate estimate will be given once the instrument is assessed and work will commence once approved.***

#### **Maintenance Service:**

Entails the removal of all working parts. Clean, wash and remove all corrosion from inner & outer hand slide tubes, Re-straightening, alignment and hand lapping to inner hand slide. Attend to any minor repairs. Replace water key cork. Assemble and lubricate.

R900.00 – R1400.00

#### **Major Service:**

Undertaking of all necessary major repairs i.e.: Re-straightening twisted hand slide, removal dents from hand slides. Re-solder any loose stays, braces and tubes. Loosen stuck tuning slide. Remove all dents from body. Complete regulating and hand lapping hand slide. Replace water key cork and spring. Restoring the instrument to a good playing condition.

R1600.00 - R2800.00

#### **Complete Overhaul, Silver plating & Re-lacquer:**

Complete stripping of instrument. Remove of all dents and undertake all major repairs. Replace all missing parts. Re-surfacing of metal to high polish finish. Silver plating or lacquering. Re-building of valves – copper plating, nickel plating etc.

Quotations for these specialized jobs will be given on examination of your instrument.

***NB. For all rotary valve trombones add R575.00 – R800.00 for the replacement of spare parts. Replacement of missing parts is not included***

***and would need to be quoted on.***

**French Horn Repairs:**

Repairs charged @ R575.00 per hour, with a minimum charge of R300.00.

Emergency Repairs:

Done while you wait, re-straightening, re-alignment to bent keys, re-seating pads, replacement of spring, etc. charged @ R720.00 per hour.

***NB. The prices below are a rough guide. An accurate estimate will be given once the instrument is assessed and work will commence once approved.***

**Maintenance Service:**

Entails the removal of all working parts, rotary valves and tuning slides. Clean, wash and remove all corrosion inside all tubes, valves, valve casing and slides. Attend to any minor repairs. Re-string rotary valves/regulate and re-set rotary valve levers. Assemble and lubricate.

Single French Horns: R1500.00 – R1800.00

Double French Horns: R2000.00 – R2500.00

**Major Service:**

Undertaking of all necessary major repairs i.e. Loosen stuck rotary valves, re-straightening tubes and re-soldering of any loose stays, braces and tubes. Loosen stuck tuning slides. Remove all dents. Detect any leaks. Complete valve work and hand lapping for a smooth valve action. Replace rubber stoppers. Re-string rotary valves/regulate and re-set rotary valve levers and lubricate all working parts.

Restore instrument to a good playing condition.

Single French Horns: R2500.00 – R3500.00

Double French Horns: R2500.00 – R4500.00

**Complete Overhaul, Silver plating & Re-lacquer:**

Complete stripping of instrument. Remove of all dents and undertake all major repairs. Replace all missing parts. Re-surfacing of metal to high polish finish. Silver plating or lacquering. Rebuilding of valves – copper plating, nickel plating etc.

Quotations for these specialized jobs will be given on examination of your instrument.

***NB. Replacement of missing parts is not included and would need to be quoted on.***

**Low Brass Repairs:** (Tenor horn, Baritone horn, Euphonium & Tuba)

Repairs charged @ R575.00 per hour, with a minimum charge of R300.00.

Emergency Repairs:

Done while you wait, re-straightening, re-alignment to bent keys, re-seating pads, replacement of spring, etc. charged @ R720.00 per hour.

***NB. The prices below are a rough guide. An accurate estimate will be given once the instrument is assessed and work will commence once approved.***

**Maintenance Service:**

This entails the removal of all working parts, valves and tuning slides. Clean, wash and remove all corrosion inside all tubes, valves, valve casing and slides. Attend to any minor repairs. Replace water key corks. Assemble and lubricate.

Tenor and Baritone Horn:	R1000.00 – R1500.00
Euphonium and Eb Tuba:	R1500.00 – R2000.00
Bb and BBb Tuba:	R1800.00 – R2500.00

**Major Service:**

Undertaking of all necessary major repairs i.e.: Re-straightening of bent valves, tubes etc... Re-solder any loose stays, braces and tubes. Loosen stuck tuning slides. Remove dents. Detect any leaks. Complete valve work and hand lapping for a smooth valve action. Replace felts, corks and springs. Restoring instrument to a good playing condition.

Tenor and Baritone Horn:	R1800.00 – R3500.00
Euphonium and Eb Tuba:	R2500.00 – R4000.00
Bb and BBb Tuba:	R3000.00 – R5000.00

**Complete Overhaul, Silver plating & Re-lacquer:**

Complete stripping of instrument. Remove of all dents and undertake all major repairs. Replace all missing parts. Re-surfacing of metal to high polish finish. Silver plating or lacquering. Re-building of valves – copper plating, nickel plating etc.

Quotations for these specialized jobs will be given on examination of your instrument.

***NB. Replacement of missing parts is not included and would need to be quoted on.***